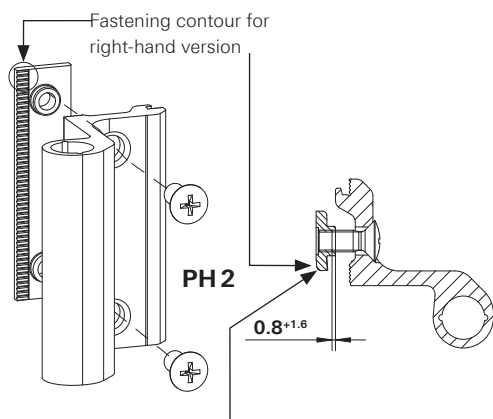


## Pre-assembly Roto AluVision T300 Turn-Only / Tilt-Only hinge – axis dimension 9.5 mm

### Fastening the clamp-strip at the sash hinge



#### NOTE:

Pay attention to the fitting direction!

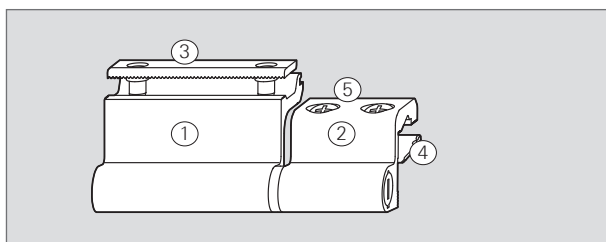
### Pre-assembly of frame hinge-bearing and sash hinge

1. Join together the clamp-strips with the frame hinge-bearing and the sash hinge. Phillips screwdriver PH 2
2. Observe the screw-in depth.

For more information see installation instructions T300 (Turn-Only sashes and Tilt-Only sashes).

#### Product liability – Liability exclusion

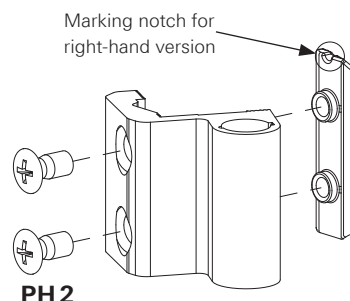
The warranty only covers original Roto components (hardware components and screws). Please adhere to the additional product liability guidelines



#### Turn-Only / Tilt-Only hinge

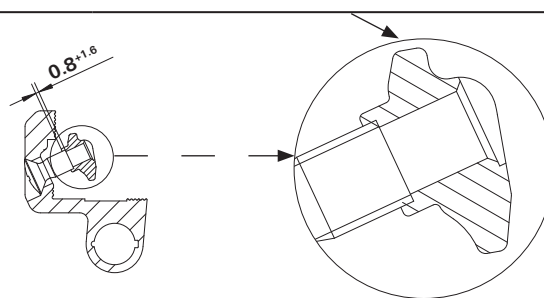
Pos.	Pcs	Component description	Colour	Pack.unit
①	1	<b>Sash hinge</b>	–	10
②	1	<b>Frame hinge-bearing</b>	–	10
③	1	<b>Clamp-strip sash</b>	–	10
④	1	<b>Clamp-strip frame hinge-bearing</b>	–	10
⑤	4	<b>Fillister head screw M5x10</b>		100

### Fastening the clamp-strip at the frame hinge-bearing



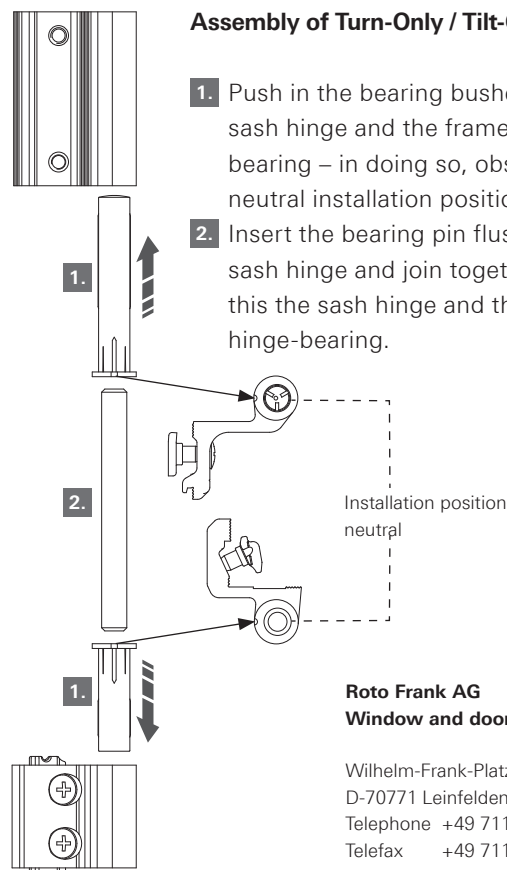
#### NOTE:

Pay attention to the fitting direction!



### Assembly of Turn-Only / Tilt-Only hinge

1. Push in the bearing bushes into the sash hinge and the frame hinge-bearing – in doing so, observe the neutral installation position!
2. Insert the bearing pin flush into the sash hinge and join together with this the sash hinge and the frame hinge-bearing.



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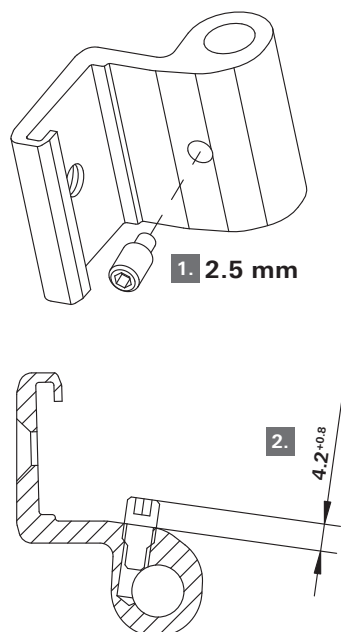
Wilhelm-Frank-Platz 1  
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www.roto-frank.com

## Pre-assembly of stay-arm hinge and stay bearing Roto AluVision T300

### Axis dimension 9.5 / 10 mm

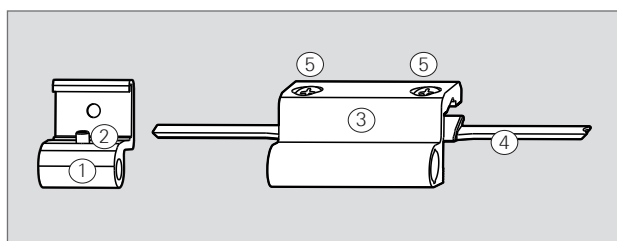
#### Screw the bolt into the stay-arm hinge



#### Pre-assembly of the stay-arm hinge

1. Screw the bolt into the stay-arm hinge  
2.5 mm Allen key
2. Observe the screw-in depth.

For more information see installation instructions T300 (Tilt-Only sashes).



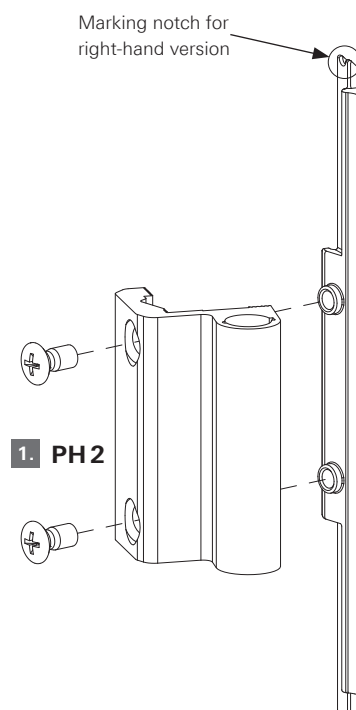
#### T300 stay-arm hinge

Pos.	Pcs	Component description	Colour	Pack.unit
①	1	Stay-arm hinge	—	10
②	1	Bolt	—	10

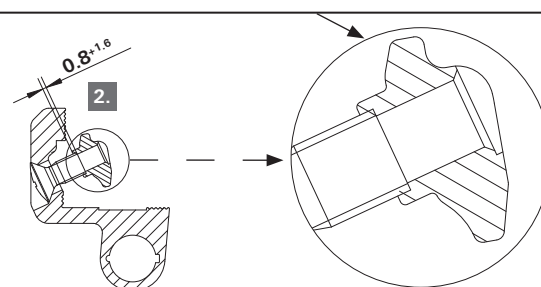
#### T300 stay bearing

Pos.	Pcs	Component description	Colour	Pack.unit
③	1	Stay bearing	—	10
④	1	Clamp-strip stay bearing	—	10
⑤	2	Fillister head screw M5x10	—	100

#### Fastening the clamp-strip at the stay bearing



**NOTE:**  
Pay attention to the fitting direction!



#### Pre-assembly of the stay bearing

1. Join together the clamp-strip with the stay bearing.  
Phillips screwdriver PH2
2. Observe the screw-in depth.

#### Product liability – Liability exclusion

The warranty only covers original Roto components (hardware components and screws). Please adhere to the additional product liability guidelines.

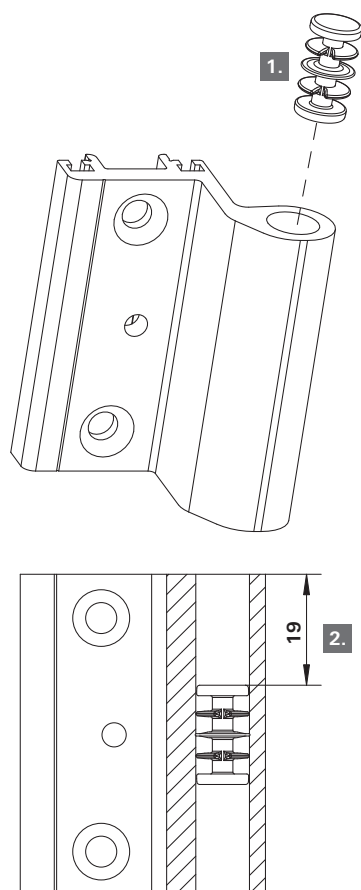
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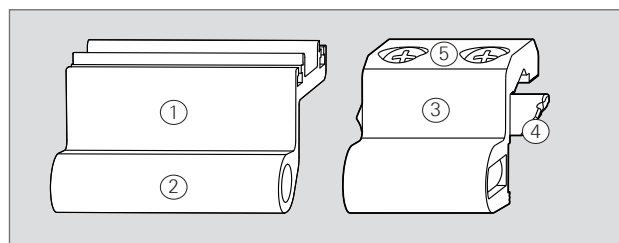
## Pre-assembly of corner hinge and pivot rest Roto AluVision T 300

### Insert the cover sleeve into the corner hinge



### Pre-assembly of the corner hinge

1. Insert the cover sleeve into the corner hinge.
2. Observe the insertion depth.



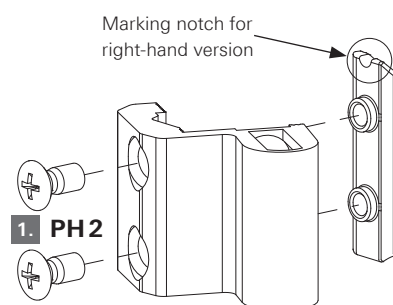
#### T 300 corner hinge

Pos.	Pcs	Component description	Colour	Pack.unit
①	1	<b>Corner hinge</b>	–	10
②	1	<b>Cover sleeve (not dep.)</b>	–	10

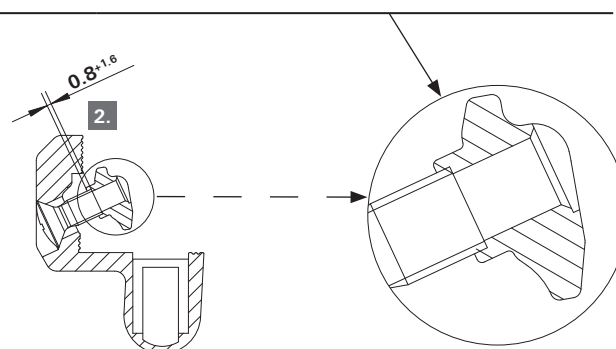
#### T 300 pivot rest

Pos.	Pcs	Component description	Colour	Pack.unit
③	1	<b>Pivot rest</b>	–	10
④	1	<b>Clamp-strip pivot rest</b>	–	10
⑤	2	<b>Fillister head screw M5x10</b>	–	100

### Fastening the clamp-strip at the pivot rest



**NOTE:**  
Pay attention to the fitting direction!



### Pre-assembly of the pivot rest

1. Join together the clamp-strip with the pivot rest.  
Phillips screwdriver PH2
2. Observe the screw-in depth.

For more information see installation instructions T 300 (Tilt-Only sashes).

#### ■ Product liability – Liability exclusion

The warranty only covers original Roto components (hardware components and screws). Please adhere to the additional product liability guidelines.

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